## General product specification for Arsenic doped Si ingots

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No.	Parameter	Unit	Value	Remark
1	Production method	-	CZ	
2	Diameter	mm	4", 5", 6"	Caliper
3	Orientation	- /deg	(111) ±1,0	ASTM F26
			(100) ±1,0	
4	Conductivity type		Ν	ASTM F42
5	Dopant		Arsenic	Purity 6N
6	Resistivity (centerpoint)	$\Omega$ cm	< 0,005 < 0,003	ASTM F84
7	Radial resistivity variation	%	< 25 (111) < 10 (100)	ASTM F81 - PLAN B
8	Oxygen content	ррта	to bee determined	
9	Carbon content	ppma	< 0,5	SIMS; see point 24
10	Boron content	at.cm <sup>-3</sup>	< 1*E14	ASTM F1528; see p. 24
11	Dislocation density	cm <sup>-2</sup>	< 100	ASTM F1725
12	O.S.F.	<b>cm</b> <sup>-2</sup>	< 100	ASTM F1727
13	Primary flat-length	mm	to be determined	ASTM F671
14	Primary flat-orient.	- /deg	to be determined	ASTM F847
15	Length limitation	mm	to be determined	

20 Crystallographic perfection: Free from grain boundaries, twin boundaries, swirls, slip lines and lineages.

- 21 Mechanical damage: Free from visually observed cracks, scratches, blowholes, chips and contamination.
- 22 Crystal ingot form: Ground (Ra< 1.5) or "as grown" surface. Edge of the front plane ground to max. distance 1 mm. Deflection of the front plane max. 2 mm.
- 23 Oxygen content is guaranteed by process capability.
- 24 Residual impurities (C, B, P, metals) are guaranteed by usage of virgin polycrystalline silicon Hemlock or Wacker.
- 25 Marking: "Y" + "TOP" and ingot number on the seed end.
- 26 Label: Manufacturer, Spec. no, Ingot no., Conductivity, Dopant, Orientation, Resistivity (spec.), Diameter (spec.), Length, Weight, Production date, Oxygen.
- 27 Packaging: Corrugated paper, transport case.
- 40 Note: THE PARAMATERS CAN BE CHANGED UPON REQUESTS OF CUSTOMERS.



Signature